

Fastener/Hex Tool Size Reference

This chart is a quick reference when looking for the correct size of hex wrench to use with 80/20 fasteners.

Thread Size	Fastener Head			
	SHCS	BHSCS	FBHSCS	FHSCS
8-32	---	3/32"	---	---
10-32	5/32"	1/8"	---	---
1/4-20	3/16"	5/32"	5/32"	5/32"
5/16-18	1/4"	3/16"	3/16"	3/16"
3/8-16	5/16"	---	---	7/32"
M5	4mm	3mm	---	3mm
M6	5mm	4mm	---	4mm
M8	6mm	5mm	---	5mm
M10	8mm	6mm	---	6mm